Amendments to the Specification:

Please replace the paragraph at page 4, lines 12 through 13 with the following amended paragraph:

FIG. 2A is a cross-sectional side view of the printing system of FIG. 1 viewed along line 2-2 of FIG. 1.

Please replace the paragraph at page 5, lines 4 through 8 with the following amended paragraph:

Turning now to the drawings, there is shown in FIG. 1 a printing system 10, for example, a digital ink jet printing system, for printing images on large scale substrates such as webs, commonly referred to as scrims or meshes. These webs have holes with diameters that range from about 0.01 inch to about 0.25 inch. The webs are made, for example, from a plastic, such as polyvinyl or any other suitable material. An example of a web having holes is shown in FIG. 2B.

Please replace the paragraph at page 5, lines 9 through 18 with the following amended paragraph:

The printing system 10 includes a base 12, and a rail system 14 attached to the base 12. A carriage 16 which holds set of inkjet print heads 17 is mounted to the rail system 14, and a web guide 18 guides a substrate or web 28 (FIG. 2A) through the printing system 10. A pair of pulleys (of which only one pulley 20 is shown) are positioned on either end of the rail system 14. One of the pulleys, for example, the pulley 20 is connected to a carriage motor, and the carriage 16 is attached to a belt 22 which wraps around both pulleys. Accordingly, as the carriage motor rotates the pulley 20, the carriage 16 traverses back and forth along the rail system 14 while the print heads 17 deposit ink onto the web as it moves through the printing system 10 to create a desired image on the web.

Please replace the paragraph at page 5, lines 19 through 26 with the following amended paragraph:

Referring to FIG. 2A, there is illustrated the path of the web 28 (indicated by arrows 30) as it is fed through the printing system 10. From a supply drum 32, the web 28 is guided through a pair of rollers 33a and over an additional roller 33b and then across the web guide 18. The web 28 is then is taken up by a take-up drum 34 attached to the printing system 10. The supply drum 32 actively feeds the web and includes a feedback mechanism to ensure that the web 28 is under tension. Alternatively, the web 28 can be supplied from a passive bar such that the take-up drum pulls 34 the web through the system.

Please add the following new paragraph following p. 4, line 13:

FIG. 2B shows a web substrate having holes.